

# R215L SMART

OPERATING WEIGHT: 22200 kgs GROSS POWER : 148 HP @ 2000 rpm BUCKET CAPACITY: 0.87 - 1.7m<sup>3</sup>



#### **MOVING YOU FURTHER**

## R215L SMART



HYUNDAI

#### **BEST-IN CLASS PERFORMANCE**

- Advanced CAPO system
- Hydraulic flow summation
- Regeneration system
- Excellent digging forces

#### **OPERATOR COMFORT**

- Spacious cabin
- Fully adjustable seat
- Enhanced visibility
- User friendly functionality

#### **IMPROVED FUEL EFFICIENCY**

- New ECO mode
- Fuel saving kit
- Electro hydraulic system
- Auto deceleration system
- Efficient breaker mode

### DESIGNED FOR SMART WORK

#### **Increased Machine Durability**

- Strengthened undercarriage
- Proven upper structure
- Forged ring body
- Heavy duty front attachment

### **Simplified Maintenance**

- Easy serviceability
- Extended maintenance
- Large capacity fluid tank
- Low life cycle cost

HYUNDAI

GENUINE FARTS

GENUINE

Robex

215L

### Parts & Support

- Hyundai genuine parts
- Max parts availability
- On-site product support
- Hi-Track (RMS Optional)



#### PRIDE AT WORK

Hyundai construction equipment strives to build state-of-the art earthmoving equipment to give every operator maximum performance, more precision, versatile machine preferences, and proven quality.

New technologies designed to improve performance and precision, make the Hyundai excavator smooth, fast and easy to control.

Take pride in your work with Hyundai!



#### ENGINE

The water cooled, 4 cycle diesel, 6 cylinder in line, direct injection turbocharged, charge air cooled engine is built for power, reliability, efficiency and reduced emissions.

The engine is manufactured to perform in wide range of heat, humidity and dust conditions without compromising productivity.









#### HYDRAULIC SYSTEM

Electro hydraulic control system provides wide range of flow at various workloads for paramount productivity. Open center design of Main Control Valve (MCV) ensures fast response and maximum efficiency in tough conditions.



#### CHARGE AIR COOLER

- Cools the air as it passes through turbocharger
- Resulting in cool high density, bigger mass of air being pumped to engine
- Increasing the burning efficiency

#### CHOICE OF OPERATING MODE

Working Mode	Advantage
H Mode	<ul><li>Maximum Power</li><li>Fast Cycle time</li></ul>
S Mode	Balance between power and fuel efficiency
Eco Mode	Better fuel efficiency
Breaker Mode	<ul> <li>Sets pump flow to optimal level and boosts efficiency</li> </ul>



#### EFFICIENT COMBINED OPERATION

Inbuild flow summation system and Swing priority function leads to faster swing cycle results in excellent output



#### BEST IN CLASS TRAVEL PERFORMANCE

- Higher traction force
- Dual travel option
- High maneuverability

Traction Force : 21100 kgf



#### **DIGGING FORCES**

Higher output even in tough working conditions

- Bucket 15500 kgf
- Arm 12000 kgf





#### IMPROVED FUEL EFFICIENCY

Advanced CAPO system, newly designed CMCU, power & working mode options results in excellent fuel efficiency.

#### FUEL SAVING KIT

- Monitor undue load and cut down losses.
- Provides better fuel efficiency



#### **NEGATIVE FLOW CONTROL**

Optimum balance between pump and engine output for better fuel efficiency



### ONE TOUCH IDLE & AUTO DECELERATION

Prevents fuel losses by reducing engine rpm during no-load condition

#### **EXCLUSIVE BREAKER MODE**

Excellent fuel saving due to exclusive power for breaker operation



#### ARM REGENERATION SYSTEM

- Smooth operation
- Prevent cavitation
- Increased performance & fuel efficiency



### **Operator Comfort**

#### **OPERATOR DELIGHT**

More space, better visibility, powerful air-conditioning and adjustable fully suspension seat, easy to access controls ensure that the operator can work for longer hours without stress or fatigue in the comfortable and safe working environment.





360 degree visibility, fully open sunroof, added side lamp & mirror ensure comfortable, safe working environment.

#### **INSTRUMENT PANEL**

The user-friendly multi language option cluster making it easy to check all critical systems like

- Hydraulic oil temperature,
- Coolant temperature
- Fuel level
- Self diagnostic checks
- Maintenance management

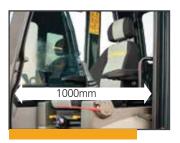
to optimizing productivity needs ensuring fuel efficiency





#### **OPERATOR SEAT**

Easily adjustable fully suspension seat with adjustable arm rest



**SPACIOUS CABIN** More head room, large space, large door for easy entry and exit



#### AIR CONDITIONER

- High performance air conditioner
- Improved AC ducting
- Water bottle cooling system
- 12V power socket





#### HEAVY DUTY FRONT STRUCTURE

Use of specialized advance steel plates and reinforced design for higher strength and durability

#### ULTIMATE RELIABILITY



Reinforced idler frame



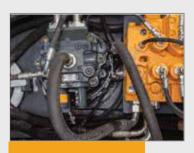
Lower frame belly guard



1 pc cast H link



Reinforced bucket link





SWING & TRAVEL SYSTEM

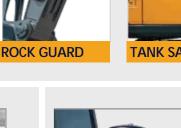
Highly efficient Hyundai designed swing and travel system ensure minimum failure.



**HD TRACK LINK** 

**RELIABLE ELECTRICALS** 

- Dust and water proof connectors
- Longer component life







#### **AIR PRE-CLEANER**

- Removes dirt and Debris from air before entering air filter
- Improves air filter life
- Low maintenance cost



#### RUGGED UNDERCARRIAGE

X frame provides excellent resistance to torsional bending to enhance structure life



#### LEADING SERVICE INTERVAL

More efficient cooling system which extend service intervals , minimize operating cost and reduce machine down time.

CHANGE INTERVAL	
Hydraulic oil	5000 hrs
Hydraulic filter	1000 hrs
Engine oil	500 hrs
Engine Filter	500 hrs



#### IMPROVED COOLING EFFICIENCY

- Radiator and oil cooler are arranged in line to maximize efficiency
- Easily accessible from ground level to clean

#### DURABLE MOUNTING PIN BUSH



#### LARGE LCD MONITOR

Operator can check the machine's vital signs without any difficulties

- Maintenance Management
   Proactive maintenance
- Self Diagnostic Reduces down time
- Warning Indicator
   Ensures safe working



### NEW

Hinged type front glass guard for easy cleaning

#### EASY ACCESSIBILITY

Easy access for maintenance means regular checks get done faster. Hyundai's SMART machines feature easy service access to increase uptime and reduce operating costs.





#### SAFETY - PEACE OF MIND AND OPERATOR CONFIDENCE

Cabin is integrally welded with low-stress using high strength steel to provide enhanced protection. Handrails and steps are provided for easy operation. Engine fan guard avoid chances of accidental injury.





#### COUNTER BALANCE VALVE

Works as a hydrostatic brake and prevents machine against accidental roll down in steep gradients.



#### **BOOM & ARM HOLDING SYSTEM**

Prevent attachments from drifting against gravity due to prolonged overhanging.



#### **ANTI RESTART FUNCTION** Prevents starter from damage during engine operation



#### BATTERY DISCONNECT SWITCH

Cut off power during maintenance and protect batteries from excessive drain

#### AUTO ENGINE OVERHEAT PREVENTION

Auto Deceleration with activation of engine overheat warning to avoide catastrophic failure



#### **HYUNDAI GENUINE PARTS**

Developed in synergy with our machines, Hyundai parts and lubricants ensure that you get the high levels of performance, reliability and safety that come with the complete Hyundai experience.

Enjoy the confidence and assurance of the most stringent testing procedures and the high quality manufacturing processes safeguarding your machine's health. Experience the versatility of our 200+ strong outlet network across India

#### WHY RISK IT?

Maximize profits and extend your machine's life.









#### BENEFITS OF USING GENUINE HYUNDAI PARTS AND LUBRICANTS

- Genuine Hyundai Parts meet strict specifications and standards in Chemistry, Microstructure and Tensile Strength.
- Benefit from the continuous improvements and advancements made by Hyundai's technical team
- Improved performance of hydraulics and engine components
- Enjoy greater productivity with higher uptime
- Higher resale values
- Reduced oil consumption and unexpected breakdowns
- Enhanced component life

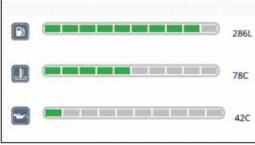




### **Hi** -**Track**

Our unique remote management system allows customers to access machine operating information & obtain service & maintenance alerts at the touch of a button





#### **PROACTIVE MAINTENANCE**

Access your machines service & maintenance history with the utmost convenience. Plan your service schedules intelligently with our regular reminders.

SELECT REPORTS	
Geo Zone In/Out Detail	۲
Fault Code	0
Vehicle Usage Summary	0
Temperature Record	0

#### ALARMS

Get notified of system alarms & protect your machine from critical faults & experience repairs.

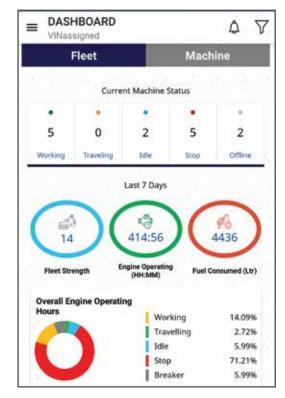


#### INCREASED PRODUCTIVITY

Remote management system empowers you to enhance the efficiency of your operations. Make better decision by comparing the machine's operating time with its travelling idling & breaker use duration.

#### **CONVENIENT & EASY MONITORING**

Enjoy round the clock and on the move access to your machine information through the website or mobile app.



#### **SECURITY & FLEET MONITORING**

Protect your machine from theft or unauthorized use. GPS features allows you to create a geo-fence & alerts you if the machine moves out of the defined boundary.



Engine			
Maker/Mc	odel		Cummins6BTAA-5.9C
Rated flywheel horse power	SAE	J1995 (Gross) J1349 (Net)	148 HP (110KW) @2000rpm 145 HP (108KW) @2000rpm
Max Torque Displacement			63.7gfm @1300 rpm 5800cc
Hydraulic System			

#### Main pump

Туре	Two variable displacement piston pumps
Max. flow	2x220 lpm
Sub-pump for pilot ciruit	Gear pump

Cross-sensing & fuel saving pump system

#### Hydraulic motors

Travel	Two speed axis piston motor with counter balance valve and parking brake
Swing	Axial piston motor with automatic brake

Relief valve settings	
Implement Circuit	330kgf/cm <sup>2</sup>
Travel	330kgf/cm <sup>2</sup>
Swing Circuit	240kgf/cm <sup>2</sup>
Pilot Circuit	35kgf/cm <sup>2</sup>
Service valve	Installed

Coolant & Lubricant Capacity		
REFILLING	LITER	
Fuel tank	340	
Engine coolant	35	
Engine oil	21	
Swing device	5	
Final drive (each)	5.8	
Hydraulic system / Hydraulic tank	290 / 180	

Drives & Brakes	
Drive method	
Drive motor	Avia

	3 3 31
Drive motor	Axial piston motor in-shoe design
Reduction system	Planetary reduction gear
Max.drawbar pull	21100kgf (46500 lbf)
Max.travel speed (high/low)	5.3kmph/3.4kmph
Gradeability	35 Degree (70%)
Parking brake	Multi wet disc

Fully hydrostatic type

#### Undercarriage

X-Leg type centre frame is integrally welded with reinforced box section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing spring and sprockets and trackchain with triple grouse shoes.

Centre frame	X-leg type
Track frame	Pentagonal box type
No. of shoes on each side	49
No. of carrier rollers each side	2
No. of track rollers. each side	9
No. of rail guard each side	2

Swing System	
Swing motor	Axial piston motor
Swing reduction	Planetary gear reduction
Swing bearing lubrication	Grease bathed
Swing brake	Multi wet disc
Swing speed	11 rpm

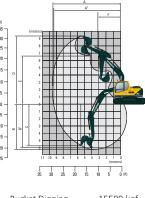
#### Dimensions



Di	mensions	(mm)
А	Tumbler distance	3640
В	Overall length of crawler	4440
С	Ground clearance of counter weight	1060
D	Tail swing radius	2830
D′	Rear-end length	2770
Е	Overall width of upper structure	2700
F	Overall height of cabin	2920
G	Min. ground clearance	480
Н	Track gauge	2390
Ι	Overall length	9570
J	Overall height of boom	3110
Κ	Track shoe width	600
L	Overall width	2990

#### Working Ranges (mm)

	Boom length (std.)	5680	
	Arm length (std.)	2400	
А	Maximun Digging Reach.	9500	if S
A'	Digging Reach on Ground.	9330	
В	Max Digging Depth	6220	
B'	Max- Digging Depth (8' level).	6010	
С	Vertical Wall Digging Depth	5720	
D	Maximum Digging Height	9340	:
Е	Maximum Dumping Height.	6520	
F	Minimum Swing Radius.	3740	



Bucket Digging Force	15500 kgf
Arm Crowd	12000 kgf
Force	



#### LIFTING CAPACITIES R215L SMART PLUS

H

Rating over-front 🔲 📼 Rating over-side

Load point height m (ft)				At max. reach								
		3.0 m (*	10.0 ft)	4.5 m (	15.0 ft)	6.0 m (	20.0 ft)	7.5 m (25.0 ft)			acity	Read
		Ē		<b>H</b>	∎∎©)	H		Ľ		÷	œe	m (f
7.5m	kg									*3660	*3660	6.6
(25.0ft)	lb									*8070	*8070	(21.8
6.0m	kg			*4060	*4060					*3700	2980	7.78
(20.0ft)	lb			*8950	*8950					*8160	6570	(25.
4.5m	kg			*5270	*5270	*4450	*4450			*3810	2480	8.4
(15.0ft)	lb			*11620	*11620	*9810	*9810			*8400	5470	(27.
3.0m	kg			*6870	6750	*5140	4300	*4410	2940	*3960	2250	8.7
(10.0ft)	lb			*15150	14880	*11330	9480	*9720	6480	*8730	4960	(28.
1.5 m	kg			*8270	6220	*5860	4040	*4730	2820	3920	2200	8.7
(5.0ft)	lb			*18230	13710	*12920	8910	*10430	6220	8640	4850	(28.
Ground	kg			*8910	5990	*6330	3870	4900	2750	4130	2320	8.4
Line	lb			*19640	13210	*13960	8530	10800	6060	9110	5110	(27.6
-1.5m	kg	*12900	12070	*8850	5960	*6410	3820			*4450	2690	7.76
(-5.0ft)	lb	*28440	26610	*19510	13140	*14130	8420			*9810	5930	(25.
-3.0m	kg	*11510	*11510	*8100	6070	*5810	3910			*4410	3580	6.6
(-10.0ft)	lb	*25380	*25380	*17860	13380	*12810	8620			*9720	7890	(21.
-4.5m	kg	*8660	*8660									
(-15.0ft)	lb	*19090	*19090			1		1			1	1

	5.6	58m (18′ 8″)	boom, 2.40	m (7′ 10") ar	m equipped	with 1.05m <sup>3</sup>	(SAE heaped	d) bucket, 60	0mm (24") 1	triple grouse	r shoe and 4	000kg count	erweight.			
Lood po	Load point		Load radius											At max. reach		
heigh		1.5 m (	5.0 ft)	3 m (1	0.0 ft)	4.5 m (	15.0 ft)	6.0 m (i	20.0 ft)	7.5 m (2	25.0 ft)	Capacity		Reach		
m (ft)			œ <u>₽</u> )	ŀ	œ₽®)	<b>H</b>	∎®)	ŀ	œ <b>⊨</b> ⊙)	÷	œ <b>⊨</b> ⊙)	₽	œ⇒)	m (ft)		
7.5m	kg											*3360	*3360	7.15		
(25.0ft)	lb											*7410	*7410	(23.5)		
6.0m	_kg_							*3660	*3660			*3420	2700	8.20		
(20.0ft)	lb							*8070	*8070			*7540	5950	(26.9)		
4.5m	kg							*4100	*4100	*3840	3060	*3530	2270	8.82		
(15.0ft)	lb							*9040	*9040	*8470	6750	*7780	5000	(28.9)		
3.0m	kg					*6330	*6330	*4820	4320	*4150	2940	3680	2070	9.11		
(10.0ft)	lb					*13960	*13960	*10630	9520	*9150	6480	8110	4560	(29.9)		
1.5m	kg					*7850	6270	*5590	4040	*4530	2810	3640	2020	9.10		
(5.0ft)	lb					*17310	13820	*12320	8910	*9990	6190	8020	4450	(29.9)		
Ground	kg			*8380	*8380	*8710	5960	*6160	3840	*4820	2710	3810	2110	8.81		
Line	lb			*18470	*18470	*19200	13140	*13580	8470	*10630	5970	8400	4650	(28.9)		
-1.5m	kg	*9290	*9290	*12830	11840	*8860	5870	*6360	3760			*4210	2410	8.18		
(-5.0ft)	lb	*24480	*20480	*28290	26100	*19530	12940	*14020	8290			*9280	5310	(26.8)		
-3.0m	kg	*13420	*13420	*12170	12070	*8330	5950	*6010	3810			*4270	3110	7.12		
(-10.0ft)	lb	*29590	*29590	*26830	26610	*18360	13120	*13250	8400	<b></b> -		*9410	6860	(23.4)		
-4.5m	kg			*9730	*9730	*6750	6210									
(-15.0ft)	lb		[	*21450	*21450	*14880	13690	[		I			1	11		

	5.6	58m (18′ 8″)	boom, 2.92	m (9′ 7") arı	m equipped v	with 1.05m <sup>3</sup> (	(SAE heaped	l) bucket, 60	0mm (24") t	riple grouser	shoe and 4	000kg counte	rweight.		
Load poi	int	Load radius											At max. reach		
		1.5 m (	5.0 ft)	3 m (1	0.0 ft)	4.5 m	(15 ft)	6.0 m (	20.0 ft) 7.5 m (2		25.0 ft)	Cap	acity	Reach	
	height m (ft)		▣	ŀ		H	∎ <u>®</u> )	ŀ	œ∎®)	H		ŀ		m (ft)	
7.5m	kg											*3030	*3030	7.72	
(25.0ft)	lb											*6680	*6680	(25.3)	
6.0m	_kg_											*3120	2450	8.69	
(20.0ft)	lb											*6880	5400	(28.5)	
4.5m	kg							*3670	*3670	*3490	3130	*3240	2080	9.27	
(15.0ft)	lb							*8090	*8090	*7690	6900	*7140	4590	(30.4)	
3.0m	kg			*9050	*9050	*5670	*5670	*4440	4410	*3860	2990	*3390	1900	9.55	
(10.0ft)	lb			*19950	*19950	*12500	*12500	*9790	9720	*8510	6590	*7470	4190	(31.3)	
1.5 m	kg			*8750	*8750	*7330	6410	*5280	4100	*4300	2830	3360	1850	9.54	
(5.0ft)	lb			*19290	*19290	*16160	14130	*11640	9040	*9480	6240	7410	4080	(31.3)	
Ground	kg			*9390	*9390	*8440	6010	*5960	3860	*4680	2700	3490	1920	9.26	
Line	lb			*20700	*20700	*18610	13250	*13140	8510	*10320	5950	7690	4230	(30.4)	
-1.5m	kg	*8630	*8630	*12250	11720	*8840	5850	*6300	3740	4790	2640	3890	2150	8.67	
(-5.0ft)	lb	*19030	*19030	*27010	25840	*19490	12900	*13890	8250	10560	5820	8580	4740	(28.4)	
-3.0m	kg	*11780	*11780	*12900	11880	*8580	5870	*6180	3730			*4130	2680	7.69	
(-10.0ft)	lb	*25970	*25970	*28440	26190	*18920	12940	*13620	8220			*9110	5910	(25.2)	
-4.5m	kg			*10920	*10920	*7450	6050					*4050	*4050	6.09	
(-15.0ft)	lb		I	*24070	*24070	*16420	13340	I	I	[ i		*8930	*8930	(20.0)	

1. Lifting capacity is based on SAE J1097, ISO 10567.

2. Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

3. The load point is a hook located on the back of the bucket.

4. \*indicates the load limited by hydraulic capacity.

### Standard / Optional List

#### **Standard Equipment**

ISO standard cabin	
All-weather steel cab with all-around visibility	Mono boom (5.68m, 18' 8")
Safety glass windows	Arm (2.4m, 7′ 10″)
Sliding fold-in front window	Standard bucket (1.05GP m <sup>3</sup> , 1.37 yd <sup>3</sup> )
Sliding side window	Track shoes (600mm, 24")
Air-conditioner (5000kcal/hr, 20000 BTU/hr)	Track rail guard
Accessory box & Ashtray	Cabin front protector
Accessory box & Asinitay	Operator kit
Computer Aided Power Optimization (New CAPO) system	Sun visor for cabin inside Tool kit
3-power mode, 2-work mode	Outional Equipment
Auto deceleration & one touch deceleration system	Optional Equipment
Auto engine overheat prevention system	Beacon lamp
Self diagnostic system	Single acting piping kit
Centralized monitoring	Quick coupler
LCD display	Accumulator, work equipment lowering
Engine speed	Various optional Arms (SAE heaped)
Clock & Error code	Arm (2.00 m, 6' 7")
Mobile charging point	Arm (2.92 m, 9' 7")
Fuel level gauge	Various optional Buckets (SAE heaped)
Engine coolant temperature gauge	Light duty bucket (1.20 m <sup>3</sup> , 1.57 yd <sup>3</sup> )
Hyd. oil temperature gauge	Rock bucket (0.95 m <sup>3</sup> , 1.25 yd <sup>3</sup> )
Warning	Rock bucket (0.87 m <sup>3</sup> , 1.14 yd <sup>3</sup> )
Fuel level	General Purpose bucket (0.92 m <sup>3</sup> , 1.20 yd <sup>3</sup> )
CPU	Coal Bucket (1.7 m <sup>3</sup> , 2.2 yd <sup>3</sup> )
Engine oil pressure	Remote management system
Engine coolant temperature	Travel alarm
Hyd. oil temperature	Operator seat belt
Low battery	Fire extinguisher
Air cleaner clogging	
12V power outlet (24V DC to 12 V DC converter)	
Door and cab locks, one key	1 Stranger El
One outside rearview mirror	HTUNDAI BOOMIN
Fully adjustable suspension seat	
Slidable joystick. pilot-operated	
Two front working lights and two cabin work lights	
Electric horn	
Batteries (2 x 12V x 100 AH)	
Battery master switch	
Removable clean out screen for oil cooler	
Automatic swing brake	2151
Removable reservoir tank	
Fuel pre-filter	
Boom holding system	

E mail: hyundai.care@theconnectionsindia.com Toll Free No.: 1800 209 8600

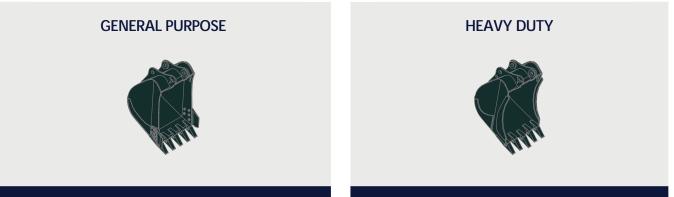
Arm holding system Counter weight (4000kg) Radio / USB player

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- i Hyundai Construction Equipment India Pvt Ltd



#### BUCKETS

All buckets are welded with high-strength steel.



#### $*1.05\ m^{_3}\ (1.37\ yd^3)\ /\ 1.20\ m^{_3}\ (1.57\ yd^3)\ /\ 0.92\ m^{_3}\ (1.20\ yd^3)$

 $0.87\ m^{\scriptscriptstyle 3}\ (1.14\ yd^{\scriptscriptstyle 3})\ /\ 0.95\ m^{\scriptscriptstyle 3}\ (1.25\ yd^{\scriptscriptstyle 3})$ 

Capacity m³ (yd³)			dth ı (in)	Weight	Recommendation mm (ft.in)				
SAE	CECE	Without side cutters	With side cutters	kg (lb)	5,680 (18′ 8″) Boom				
heaped	heaped				2,000 (6' 7") Arm	2,400 (7' 10") Arm	2,920 (9′ 7″) Arm		
* 1.05 (1.37)	0.92 (1.20)	1250 (49.2)	1370 (53.9)	812 (1,790)	•	•			
0.95 (1.25)	0.83 (1.09)	1240 (44.9)	-	983 (2,167)	•	•			
• 0.87 (1.14)	0.75 (0.98)	1140 (44.9)	-	900 (1,980)	•	•			
1.20 (1.57)	1.05 (1.37)	1400 (55.1)	1520 (59.8)	736 (1622)			-		
0.92 (1.20)	0.80 (1.05)	1150 (45.3)	1270 (50.0)	770 (1,700)	•	•			

\* : Standard backhoe bucket

▲: Heavy-duty

• : Rock-Heavy duty bucket

Applicable for materials with density of 2,000 kg/m<sup>3</sup> (3,370 lb / yd<sup>3</sup>) or less
 Applicable for materials with density of 1,600 kg/m<sup>3</sup> (2,700 lb / yd<sup>3</sup>) or less

Applicable for materials with density of 1,100 kg/m<sup>3</sup> (1,850 lb / yd<sup>3</sup>) or less

#### ATTACHMENT

Boom and arms are welded with a low-stress, full-box section design 5.68m (18' 8'') mono boom and 2.0m (6' 7''), 2.4m (7' 10''), 2.92m (9' 7'') Arms available. Buckets are all-welded, high-strength steel equipments.

#### **DIGGING FORCE**

	Length	mm (ft.in)	2,000 (6′ 7″)	*2,400 (7′ 10′′)	*2,920 (9′ 7′′)
Arm	Weight	kg (lb)	860 (1,890)	950 (2,090)	990 (2,180)
		kN	133.4	133.4	133.4
	SAE	kgf	13,600	13,600	13,600
Bucket digging		lbf	29,980	29,980	29,980
force	ISO	kN	152.0	152.0	152.0
		kgf	15,500	15,500	15,500
		lbf	34,170	34,170	34,170
		kN	135.3	112.8	97.1
<u>.</u>	SAE	kgf	13,800	11,500	9,900
Arm crowd		lbf	30,400	25,350	21,830
force		kN	142.2	117.7	101.0
	ISO	kgf	14,500	12,000	10,300
		lbf	31,970	26,460	22,710

Note: Arm weight includes bucket cylinder and linkage \*Standard arm